

VIS210714001 **Report No.:** 

Client name:	xxx
Supplier name:	N/A
Product description:	Hanging Fruit Basket
Manufacturer name:	XXX
Manufacturer address:	ххх
Manufacturer contact:	XXX

Service:	□ During Inspection ⊠ Final Inspection □ Re-Inspection □ Others
Insp. Standards doc.:	In Accordance to TT7.2_Inspection Services by VIS.
Sampling Standard:	ISO 2859, ANSI/ASQ Z1.4, Level II
Inspection Plan:	Single sampling plans for normal inspection

G	eneral inspection:	G-II	Critic	al:	0	Major:	2.5	Minor:	4.0
		Comple		Allowed			Found		
	Article No.	Sample Size	Critical	Major	Minor	Critical	Major	Minor	Result
1	B095C2MDKL	50	0	3	5	0	5	4	Fail
	Total:	50	0	3	5	0	5	4	



### **Overall Result**

Passed			AND A CORECT
Pending			
Failed	х	Pls. refer to R1 on page 2	VIAS 089

### Inspection conducted by

Name(s) of Inspector(s)

	$\gamma$	
/	Juint	
L	K. J. M.	
	`	

15.07.2021	Nguyen Quynh	Quyn	15.07.2021	Arthur Lie	
Date	Name	Signature	Date	Name	Signature

Name of Reviewer

The inspection report reflects our findings at the time and place of inspection. This report does not relieve the seller/manufacturer of their contractual liabilities or prejudice from the buyer's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter.

QUALITY CONTROL MASTER ™

Page 1 of 30



#### **Remarks:**

#### Remarks that are unacceptable:

R1. The workmanship was failed due to major defect out of tolerance.

#### Depending on the acceptance of the client:

N1. N/A
NT. N/A

#### Informative:

F1. Total 50 inner cartons were randomly selected and no the carton number.	
F2. There is no reference sample to provide our validation during inspection.	
F3. Products are not packed in outer carton during the inspection.	
F4. Shipping mark is not stuck on inner carton during the inspection.	



### I. Order Details and Picking sample:

			PO. Quantity		Production Quantity			Sample Size	
	Article No.	PO Number	Order Quantity	Available quantity of cartons	Packed with Carton	Finished but Unpacked	Un- finished	From Packed	From Unpack ed
1	B095C2MDKL	N/A	499	0	0	499	0	0	50
		Total:	499	0	0	499	0	0	50

### II. Defect Finding list:

Article No.	Defect Description	Critical	Major	Minor
	Rope detached	0	2	0
	Seriously lean basket	0	3	0
B095C2MDKL	Ink mark	0	0	1
	Flash	0	0	2
	Poor shape	0	0	1
	Total Found:	0	5	4
	Allowed:	0	3	5

Defect Definition:						
Critical	Defects which could in hazardous or unsafe conditions for individual using or maintaining, the defects contravening legal regulations.					
Major	Functional defects reducing the usability or solidity of the product, obvious visual defects will result in a complaint from the consumer.					
Minor						

Critical Defects:	Description	Quantity
□ N/A		0

Major Defects:	Description	Quantity
Rope detached		2
Seriously lean basket		3



QUALITY CONTROL MASTER ™



Report No.: VIS210714001

#### Report Version: 2021-V2



Minor Defects:	Description	Quantity
Ink mark		1
Flash		2
Poor shape		1



WITTOT - ITTK THAT

QUALITY CONTROL MASTER ™

Page 4 of 30



Report No.: VIS210714001

#### Report Version: 2021-V2



### III. Measurement of parameter:

	Article No.	Measurement Points	Product Dimensions (Unit: cm) (L-length, W-width, H-height, D-diameter, T-thickness)			Measurement (L-length, W-width, H-height, N.W.(g		/.(g)
			Spec.	Finding	Tol.(+/-)	Spec.	Finding	
1		Top basket	15.24x8.89	16x9.3				
2		Middle basket	19.05x8.89	19x9.6				
3	B095C2MDKL	Bottom basket	24.13x8.89	24.5x9.3	N/A	N/A	640	
4		Knot on top	10.16	10.20				
5		Total height	91.44	98				

### IV. Packaging information:

	Article No.	Packing	Carton size (Unit: cm) (L-length, W-width, H-height, D-diameter, T-thickness)			G.W.(g)	
			Spec.	Finding	Tol.(+/-)	Spec.	Finding
1	B095C2MDKL	Inner box	N/A	27x26.5x13	N/A	N/A	900

Packing method	Pallet     Export carton	Gift box	Other
Export carton	New export carton	🛛 Yes 🗌 No	D 🗌 N/A
Fasten	Metal staples	🗌 Yes 🗌 No	D 🛛 N/A
	Transparent gummed tape		
Sealing	Opaque gummed tape		
	Paper tape		
Strapping	Nylon	🗌 Yes 🗌 No	b ⊠ N/A
Material	Ply of cardboard	<ul> <li>3ply (single wall)</li> <li>5ply (double wall)</li> <li>7ply (triple wall)</li> </ul>	
Others	Poly foam inside packing	🗌 Yes 🛛 🖾 No	0

QUALITY CONTROL MASTER ™



#### Report Version: 2021-V2

### V. Summary of additional testing:

	Test items	Sample size		Result		Remark/ Specification/Tolerance
1	Full function check	5pcs/item	🛛 Passed	Failed	□ N/A	As per spec /IM
2	Barcode scanning check	5pcs/item	Passed	E Failed	🗌 N/A	Readable and correct.
3	Carton drop test	1carton/ item	Passed	E Failed	□ N/A	With reference to ISTA-1A Standard <sup>1</sup> Drop Height: 71 cm
4	Smell check	All samples	Passed	E Failed	□ N/A	No abnormal/unpleasant smell from package and product
5	Tension test	All samples	🛛 Passed	E Failed	□ N/A	Apply the human force in normal condition to check fastness
6	3M tape test	5pcs/item	🛛 Passed	E Failed	□ N/A	Place 3M tape on printed stickers, printing/ink is not stuck on 3M tape.
7	Moisture check	5pcs/item	Passed	E Failed	□ N/A	Within 12% for export carton. The testing result for product is only for reference
8	Balance check	5pcs/item	Passed	E Failed	□ N/A	Product must be balanced when hanging in the air.
9	Loading test	1pc/item	Passed	☐ Failed	□ N/A	Product must load 5kg in 4 hours without being broken or deformed (for reference)
Note	Notes : 1. With reference to the tables of drop height, faces identification and drop sequence of ISTA-1A Standard. 2. Above test(s) was/were performed on-site. Results and values are relative measurements, as the test(s) was/were not performed under laboratory condition.					

### Testing Photo:

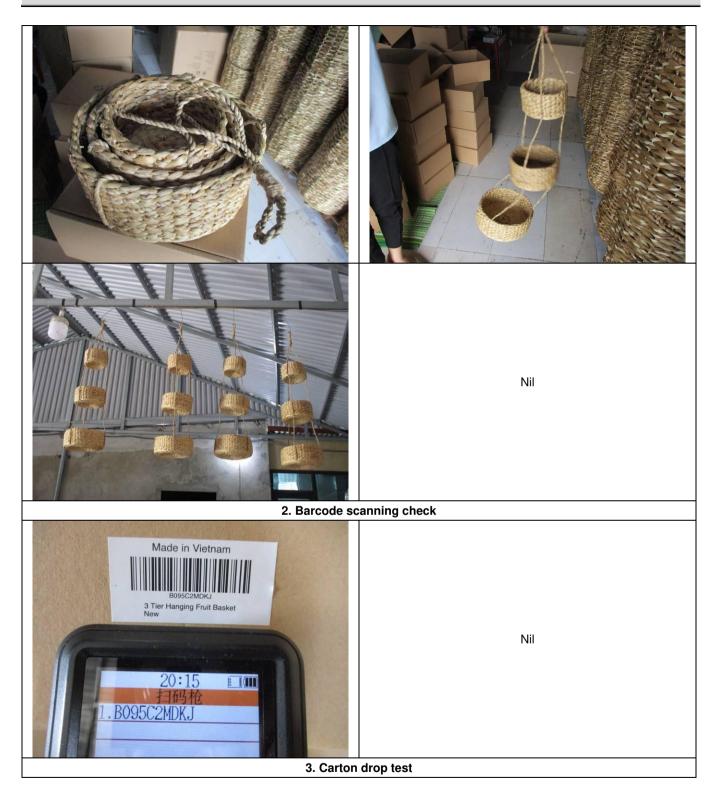
1. Full function check





Report No.: VIS210714001

#### Report Version: 2021-V2





Report No.: VIS210714001

### Report Version: 2021-V2



QUALITY CONTROL MASTER ™

Page 8 of 30



Report No.: VIS210714001

### Report Version: 2021-V2

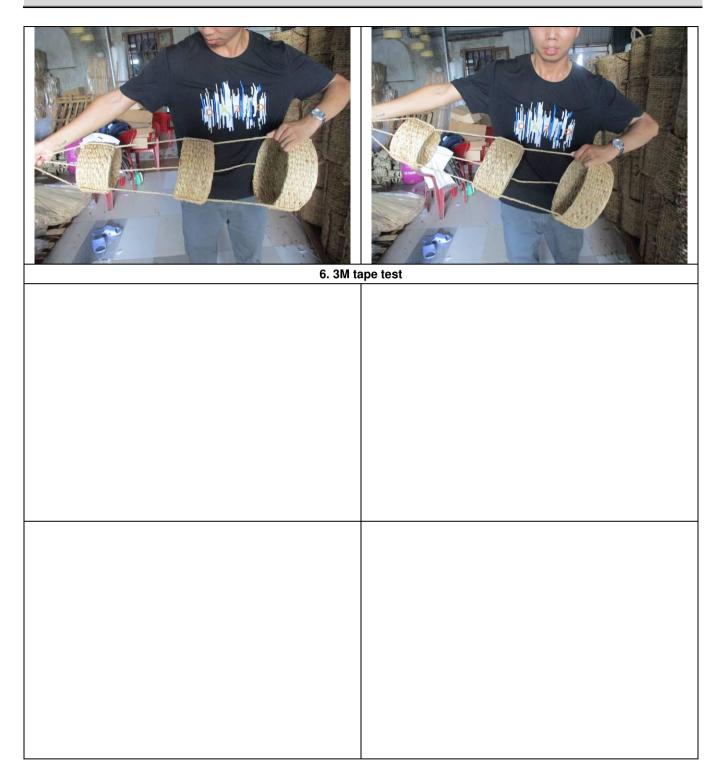


Page 9 of 30



Report No.: VIS210714001

### Report Version: 2021-V2



Page 10 of 30



Report No.: VIS210714001

Report Version: 2021-V2



QUALITY CONTROL MASTER ™

Page 11 of 30



Report No.: VIS210714001

Report Version: 2021-V2



Page 12 of 30



Report No.: VIS210714001

Report Version: 2021-V2

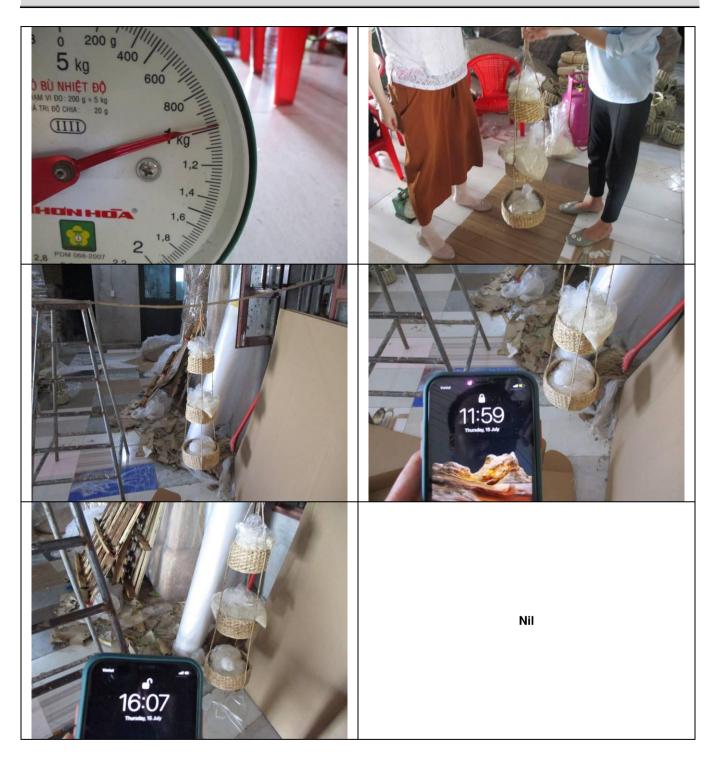


Page 13 of 30



Report No.: VIS210714001

Report Version: 2021-V2



Page 14 of 30



### VI. General Check List:

Α.	A. Warehouse and Storage						
A1.	No. of warehouses	1 Warehouse p	1 Warehouse place(s) in <u>one</u> factory building(s)				
A2.	Conditions of warehouse	🛛 Clean	🖂 Dry	Orderly	🛛 Indoor	Secured	
A3.	Cartons are stored	🛛 in Pallet	On the floor	Other:			
A4.	Max height of stored cartons	🗌 < 2 m	⊠ > 2 m	Other:			
A5.	Cartons are stored orderly	Yes	🛛 No	Other:			
A6.	Stored with clear identical markings	Yes	🛛 No	Other:			
A7.	Easily selected by the inspector	🛛 Yes	🗌 No	Other:			

В.	Inspection Environment	Humidity		erature °C	
B1.	Weather Condition	🗌 Rainy	🗌 Humid	🖾 Dry	Other:
B2.	Inspection place:	Office	🛛 Warehouse	Prod. line	Other:
B3.	Lighting:	🛛 Daylight	Room light	Sufficient	Insufficient
B4.	Inspection done on:	🛛 Table	Top of Cartons	Others:	
B5.	Cleanliness:	🗌 Clean	🛛 Dirty	Others:	
B6.	Support from manufacturer (sample collection, open carton, re- pack samples):	Sufficient	Insufficient	Others:	
B7.	Presence of importer:	Yes	🖾 No	Others:	



### VII. Photo (Factory gate and warehouse):





Report Version: 2021-V2

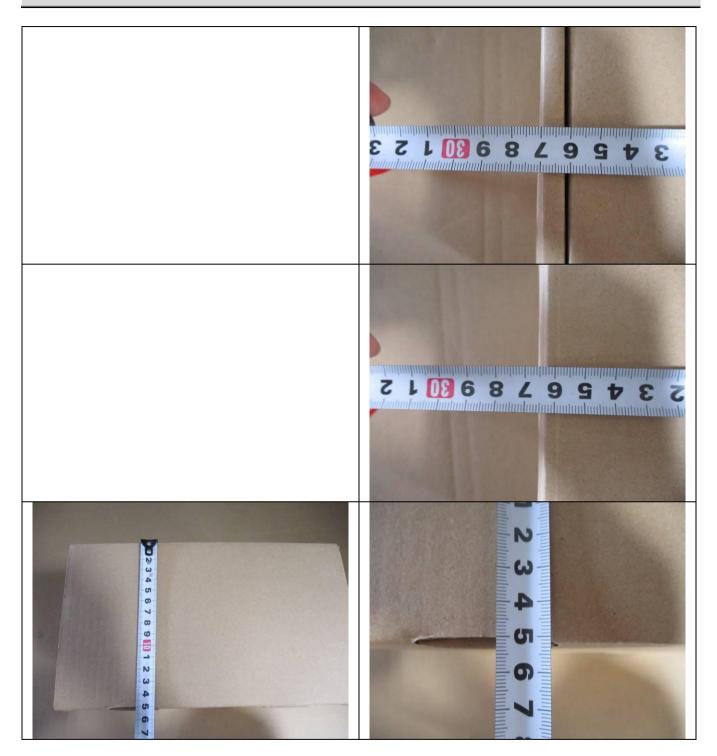
### Photo (Product details):





Report No.: VIS210714001

Report Version: 2021-V2





Report No.: VIS210714001

Report Version: 2021-V2



Page 19 of 30



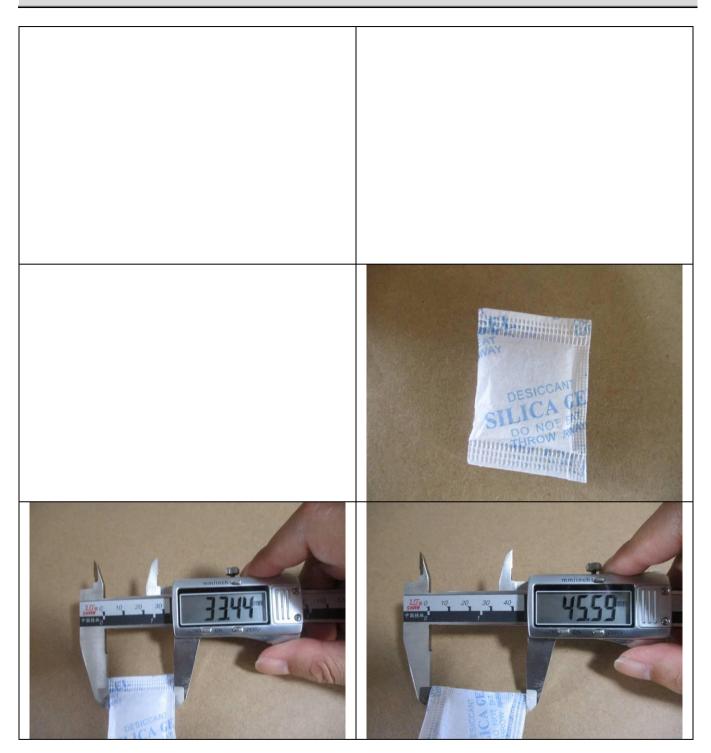
Report Version: 2021-V2

Page 20 of 30



Report No.: VIS210714001

Report Version: 2021-V2

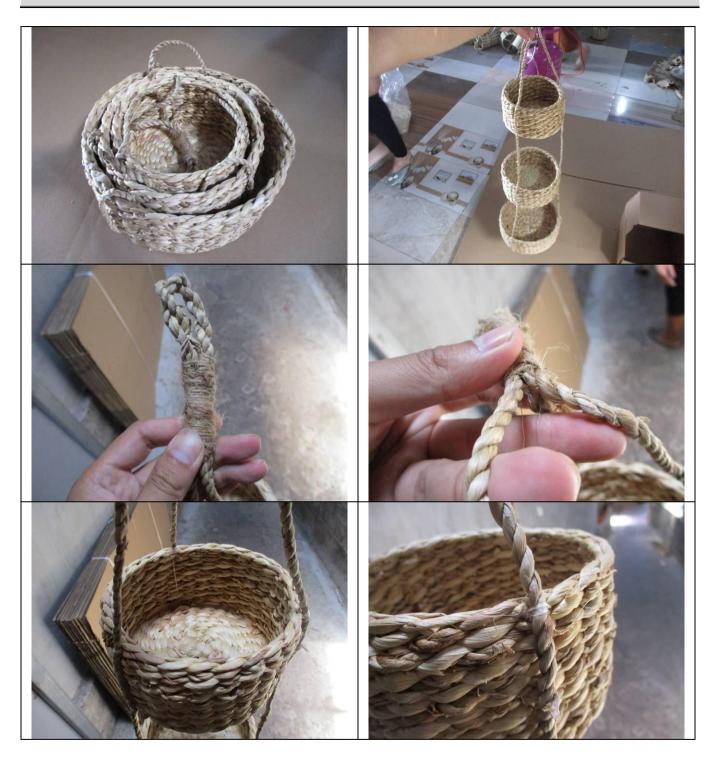


Page 21 of 30



Report No.: VIS210714001

Report Version: 2021-V2



Page 22 of 30



Report No.: VIS210714001

Report Version: 2021-V2

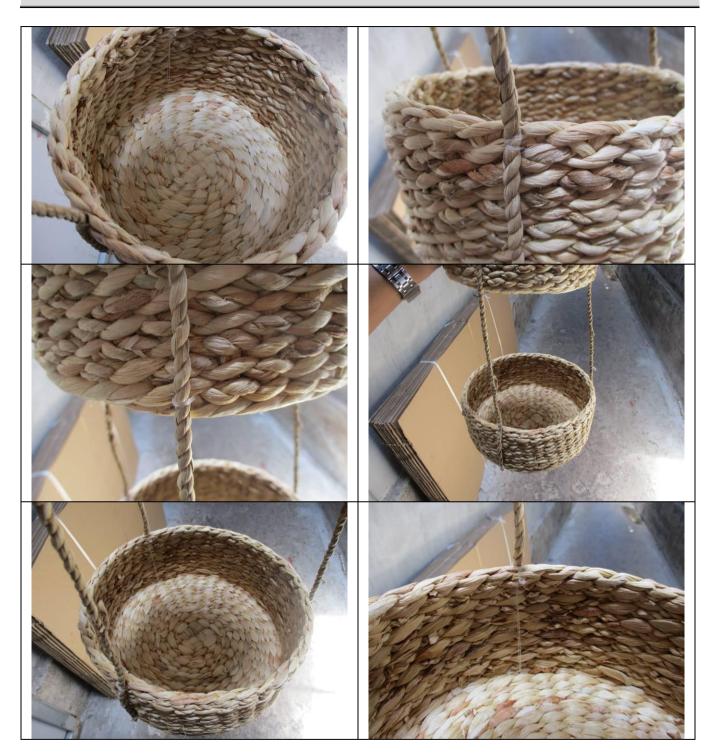


Page 23 of 30



Report No.: VIS210714001

Report Version: 2021-V2

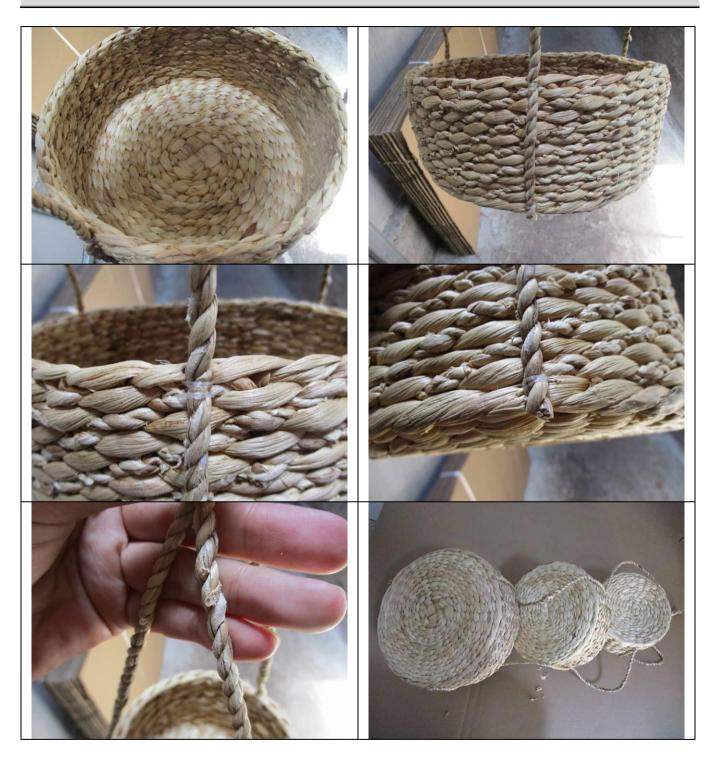


Page 24 of 30



Report No.: VIS210714001

Report Version: 2021-V2



Page 25 of 30



Report No.: VIS210714001

Report Version: 2021-V2



QUALITY CONTROL MASTER ™

Page 26 of 30



Report No.: VIS210714001

Report Version: 2021-V2



Page 27 of 30



Report No.: VIS210714001

Report Version: 2021-V2

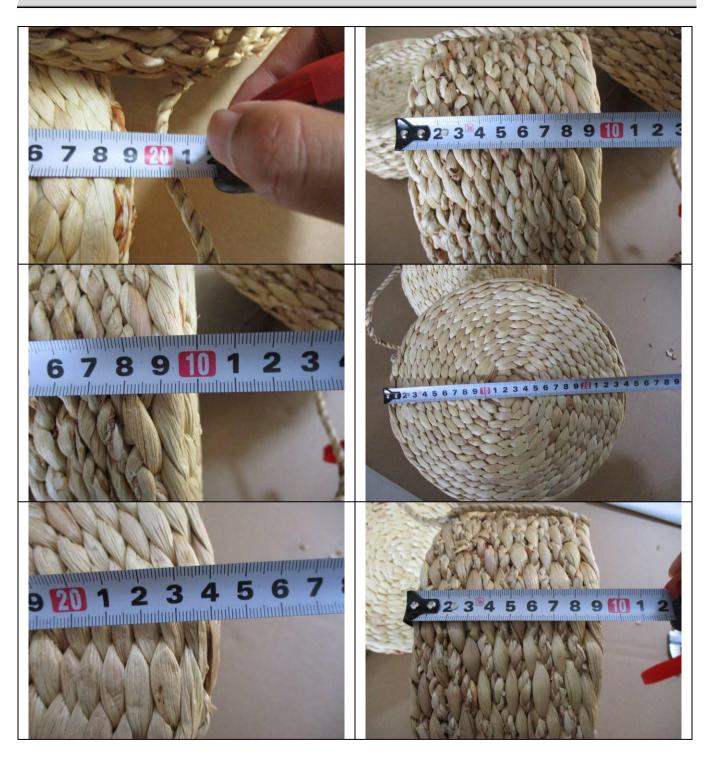


Page 28 of 30



Report No.: VIS210714001

Report Version: 2021-V2



Page 29 of 30



Report No.: VIS210714001

Report Version: 2021-V2



--End of Report--